

Welding Certificate

SLVHa-EN1090-2.00292.2014.003

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	Helfer Elektrotechnik Kranservice GmbH & Co. KG Am Wehrhahn 2 DE 27753 Delmenhorst
Technical specification	EN 1090-2:2008+A1:2011
Execution class(es)	EXC3 according to EN 1090-2
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111, 135, 141
Material Group	1.1, 1.2 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3 8.1 according to CEN ISO/TR 15608 and EN 1090-2, table 4
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Peter Wiechmann, EWE born on: 19.05.1963
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	-
Confirmation	Based on the regulations as stipulated in the above mentioned technical specification (s) all requirements concerning welding have been fulfilled.
Validity start	17.06.2016
Period of validity	16.06.2018
Remarks	see reverse

Place and date of issue

Hannover, 26.09.2016
Klein/MB




Dipl.-Ing. Schnoy
Head of certification body